

## **BAR-TEK®** Upgrade Fuel Pump Installation Instructions



### **Kit Contents:**

- BAR-TEK® Upgrade Pump
- 3x O-Ring
- Kraftstoffschlauch
- 2x Schlauchschelle

## **Required tool:**

- Sharp blade
- Montier Eisen
- Side cutters
- M6 Nut
- 1/4" Ratchet
- Torx 20 Nut



1. Unplug the 2 plugs of the pump (1), and pull the cables out of the cable routing (2).

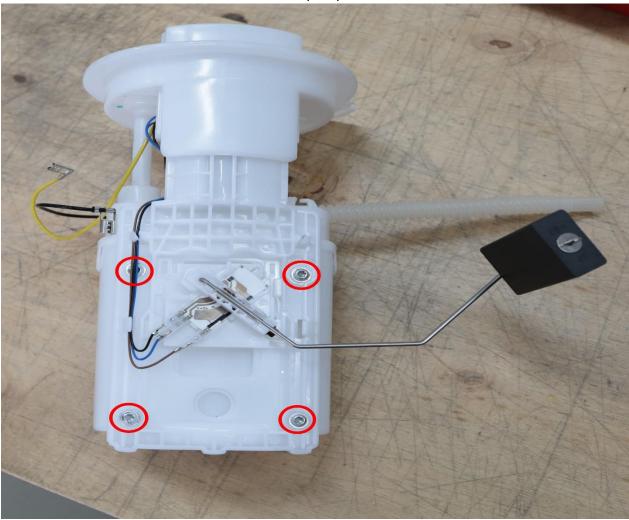


**2.** Snap the linethrough with the side separator and release the clamp at the top of the pump basket from the hose.

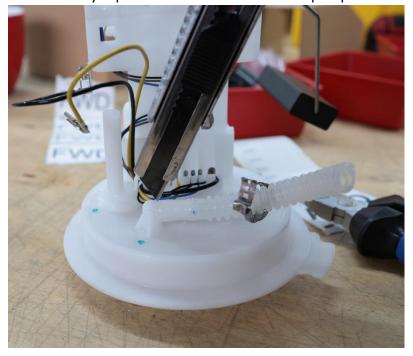




**3.** Loosen the 4 Torx 20 screws on the back of thepump.



**4.** Now carefully separate the fuel hose from the pump basket with a longitudinal section.





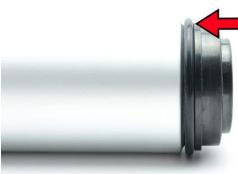
**5.** Now release the lid of the pump basket by clipping out the 4 clips.





**6.** Now the old pump is dismantled and the enclosed 3 O-rings are mounted on the upgrade pump, pay attention to the correct assembly!

# Achtung! BAR-TEK Kraftstoffpumpe O-Ring Installation



Durch das Falsche montieren des O-Rings kann die Öffnung an der Pumpe Verstopfen, dies führt zum Schaden an der Kraftstoffpumpe

Incorrect installation of the O-ring can result clog the hole on the pump, this will result damage to the fuel pump



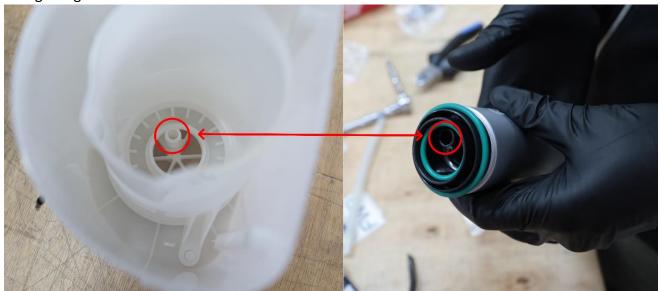
Durch die richtige Montage des O-Rings wird die Öffnung nicht verschlossen und die Kraftstoffpumpe kann Kraftstoff ansaugen.

By properly assembling the O-ring the hole is not closed and the Fuel pump can draw in fuel.





**7.** Now insert the upgrade pump into the pump basket and make sure that both openings are brought together.





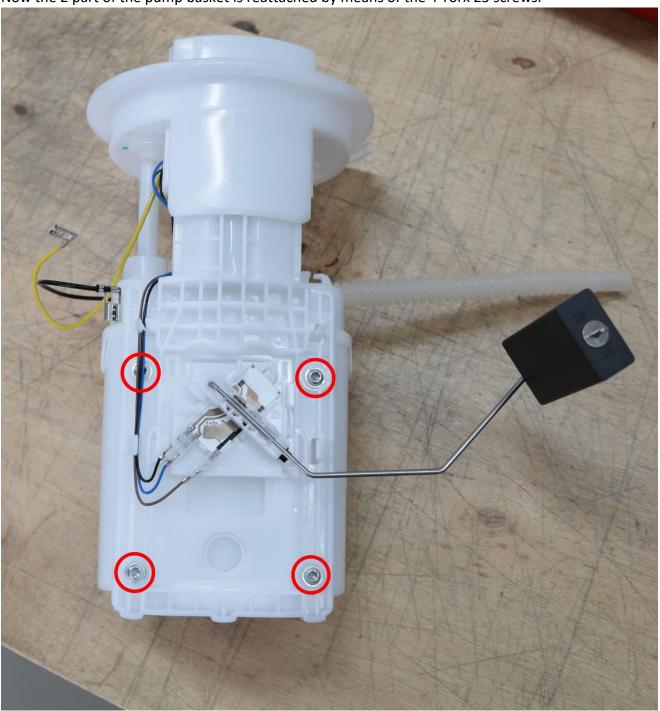


**8.** Now clip the lid of the pump basket back in and attach the enclosed fuel hose by means of the hose clamp.





**9.** Now the 2 part of the pump basket is reattached by means of the 4 Torx 25 screws.





**10.** The fuel hose is now attached to the pump basket with the enclosed hose clamp.



**11.** Now the cables are plugged back into the pump while paying attention to the cable routing it should now look like this:





## 12.FOR EVERYONE WITH AN ALL-WHEEL DRIVE:

The now not yet occupied pump exhaust must now be connected to the 2nd fuel tank with the original hose.

